

KOMPAC TECHNICAL UPDATE

NO: 65
DATE: AUGUST 1997
**TO: ALL KOMPAC
DEALERS**
**SUBJECT: MOUNTING
BRACKET
CHANGE
FOR M1819-1
KOMPAC UNITS.
PARTS
DIAGRAM ON
REVERSE SIDE**

Please be advised that Graph Tech is now using an improved Mounting Bracket Kit on all Kompac M1819-1 Units produced. This change effects the following Multigraphic presses, models 1860, 1960 and 4600. This new Kit will give improved pressure to the plate and will also be easier to adjust. The previous Bracket Kit design has been obsoleted.

To replace an existing Bracket Kit with the Improved Bracket Kit, some parts must be ordered from Multigraphics in addition to the replacement parts from Graph Tech. To simplify the parts order, we have assembled a package of the necessary change-over parts. This is Graph Tech Part # 94951, Upgrade Kit.

In addition to the Graph Tech Upgrade Kit, the following Multigraphic part numbers are required.

PART NUMBER	MODELS	DESCRIPTION
13-0-195555	MC and GPC only	Shaft Assembly
13-4-188259	All	Arm Assembly R.H.
13-1-188260	All	Arm Assembly L.H.

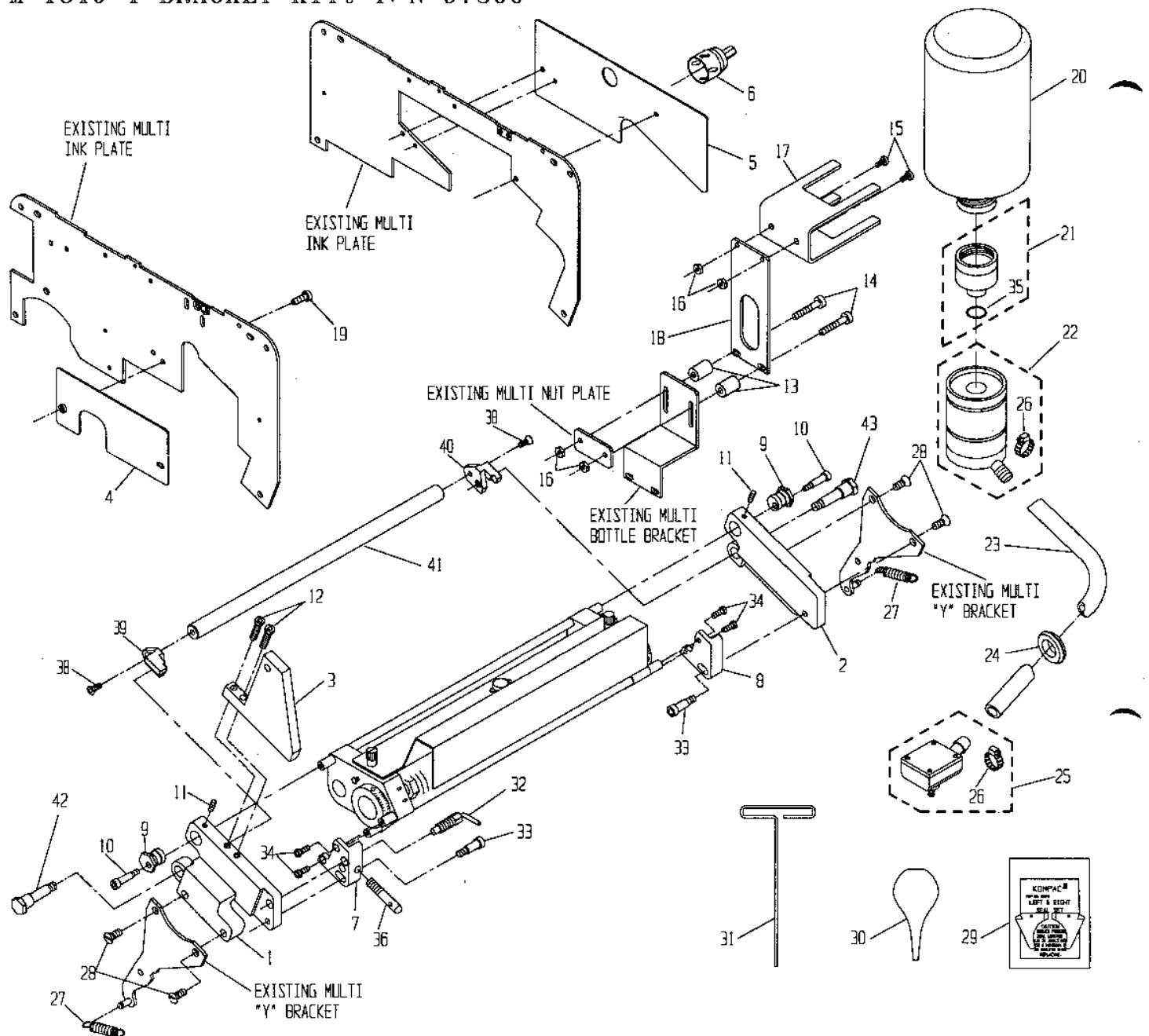
NOTE: Refer to Kompac Technical Bulletin #62, dated February, 1997 when you have an order to retrofit a Kompac Unit on a Multigraphic press equipped with an MC or GPC type dampening system. Call Graph Tech Customer Service to obtain a copy of Bulletin #62, if needed.

Please visit Varn-Kompac at booth #4479 at Print '97, McCormick Place South, Chicago, Illinois from September 3 to 10, 1997 Thank you for your continued support.

Michael Pek
Technical Service Rep
Kompac Division

M 1819-1 BRACKET KIT: P/N 97300 **

PARTS CATALOG 97294 REV A



* PART IS INCLUDED IN OUTLINED SUBASSEMBLY

** ITEMS 15,16,18,20,21,22,23 & 25 ARE NOT INCLUDED IN THE BRACKET KIT

ITEM#	PART #	DESCRIPTION	QTY
1	95161	L.H. MOUNTING BRACKET	1
2	95162	R.H. MOUNTING BRACKET	1
3	95165	LOCKOUT BRACKET	1
4	95185	L.H. SAFETY PLATE	1
5	95186	R.H. SAFETY PLATE	1
6	92644	1 1/4" HOLE SAW	1
7	95163	L.H. MOUNTING BLOCK	1
8	95164	R.H. MOUNTING BLOCK	1
9	95172	BRACKET ECCENTRIC	2
10	91715	5/16 x 3/4 SHOULDER SCREW	2
11	91839	10-32 x 1/4 SET SCREW	2
12	91866	1/4-20 x 1 LOW HD CAP SCW	2

ITEM#	PART #	DESCRIPTION	QTY
15	91840	10-32 x 3/8 PHILLIPS HD SCW	2
16	91969	10-32 LOCK NUT	4
17	92749	UNIVERSAL BOTTLE BRACKET	1
18	92748	UNIVERSAL BRACKET	1
19	91842	10-32 x 5/8 CAP SCREW	1
20	92771	ROUND CALIBRATED BOTTLE	1
21	92760	DISPENSING VALVE ASSY	1
22	92740	BOTTLE VALVE ASSY	1
23	92756	1/2" VINYL TUBING	1
24	94424	1 1/4" RUBBER GROMMET	1
25	92750	ADAPTOR BASE ASSY	1
26	91911	ADJUSTABLE HOSE CLAMP	*

ITEM#	PART #	DESCRIPTION	QTY
29	92370	KOMPAC SEAL SET	1
30	92778	KOMPAC SYRINGE	1
31	90755	3/32 T-WRENCH	1
32	95178	RETRACTABLE SPRING PLUNGER	1
33	91913	5/16 x 5/8 SHOULDER SCREW	2
34	91915	10-24 x 1/2 LOW HD CAP SCW	4
35	92765	VALVE BODY O-RING	*
36	95176	LIFT HANDLE	1
38	91826	10-24 x 1/2 FLAT HD SCREW	2
39	95166	L.H. TIE BAR BRACKET	1
40	95167	R.H. TIE BAR BRACKET	1
41	94355	TIE BAR	1